

**Solid state fermentation
of
chemically untreated
sugarcane bagasse
for fungal production
of
single cell oil as
biodiesel feedstock**

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BIODIESEL – LIQUID BIOFUEL OF CHOICE

Biodiesel = FAMES (Fatty Acid Methyl Esters)

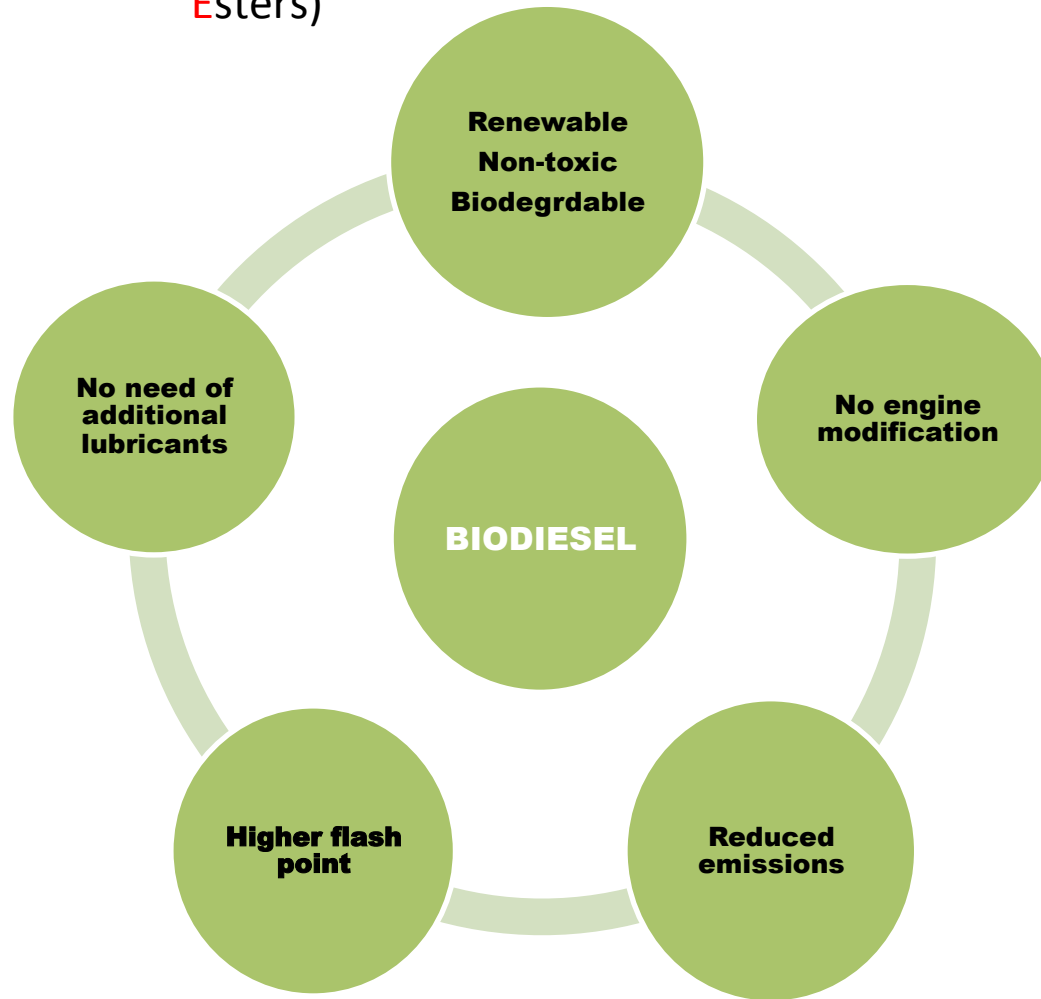
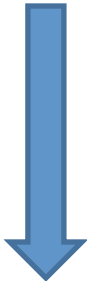
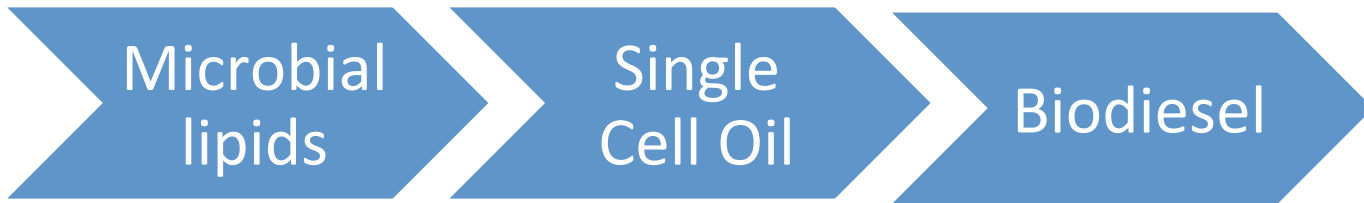


Figure 1 Advantages of biodiesel over petro- diesel



Lipids stored by oleaginous microorganisms, with $\geq 20\%$ lipids (Algae, Fungi, Bacteria)



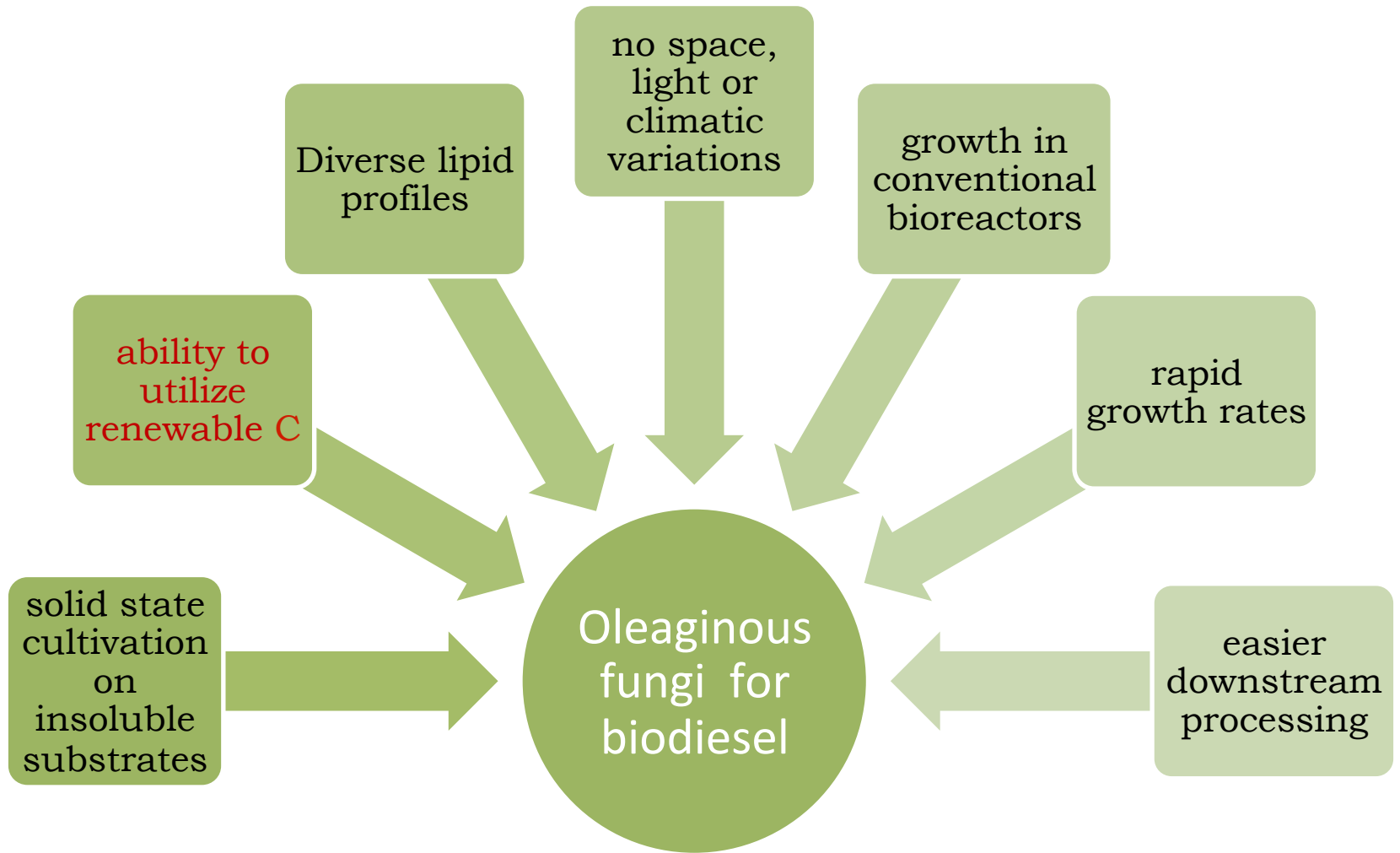
Emerging Biodiesel Feedstock



- ✓ Short life cycle
- ✓ Less labor
- ✓ Easy scale up
- ✓ No conflict with land
- ✓ Net energy gain



A Bulk Product with low value V/s Lipids as sources of ω -3 or 6 PUFAs



Solid State Fermentation (SSF)

- ✓ Bioprocess in absence or near absence of free water on insoluble solid matrix with moisture to support microbial growth
- ✓ the solid matrix is the source of C & nutrients,

Or

an inert growth support with impregnated nutrients

- ✓ the lower energy requirement and cultivation costs
- ✓ higher product yields,
- ✓ less wastewater generation,
- ✓ reduced transport costs,
- ✓ potential environmental benefits by utilizing solid agro-industrial wastes

Consolidated Bioprocessing

Consolidated Bioprocessing

- lignocellulose into desired biofuel in one step without added enzymes or chemicals

Advantages

- It reduces capital and processing costs by simplification of the process scheme and integration of as many unit operations as possible
- Use of a single microbial strain capable of both degrading insoluble components of lignocellulosic biomass and produce desired products at high yield and titer

Applications in biodiesel

- oleaginous fungi with their battery of lignocellulolytic enzymes would be used for the direct conversion of an agro-residue without chemical treatment into SCO as biodiesel feedstock

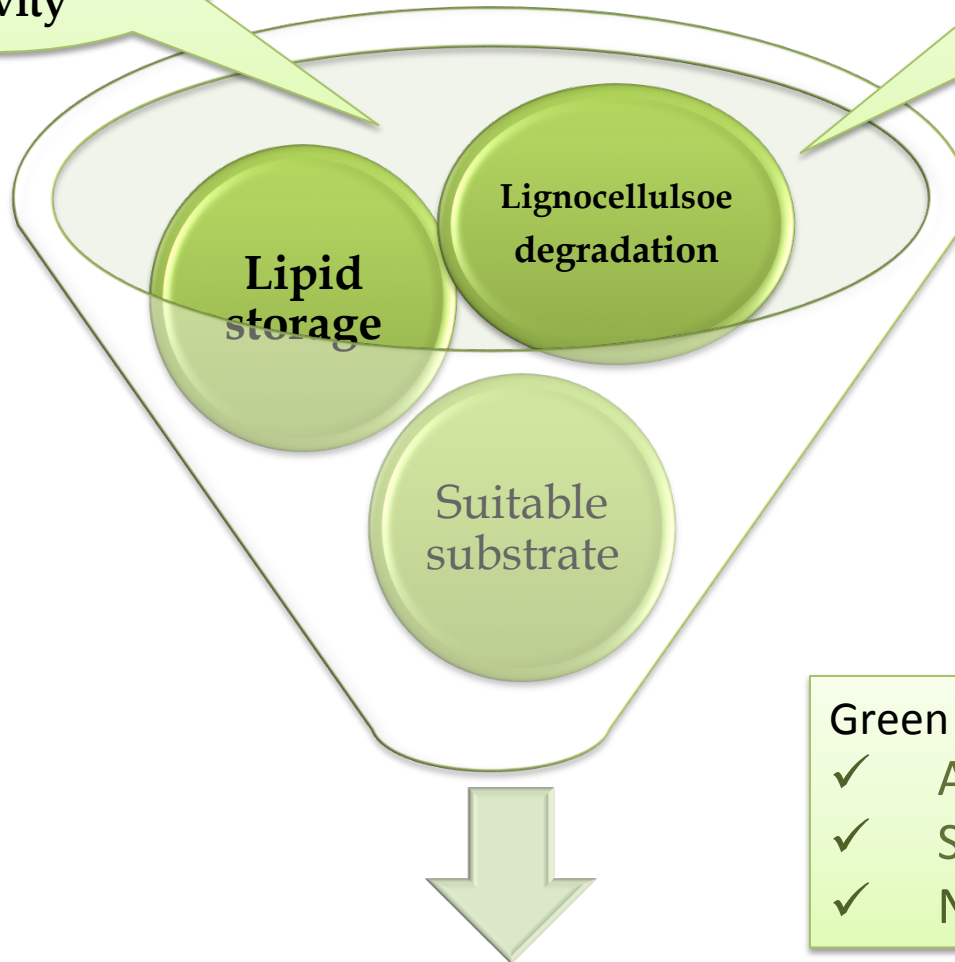
Mangrove Oleaginous fungi

- contribute to the intense carbon processing of this ecosystem,
- are ideal candidates for direct conversion of untreated agro-residue into lipids

The present study...

oleaginous
fungus with
lignocellulolytic
activity

Solid
State
Fermentation



- Green & economical process
- ✓ Agro-industrial residues
 - ✓ Solid state fermentation
 - ✓ No chemical pretreatment

Single Cell Oil

Objective

Evaluation of consolidated bioprocessing for direct conversion of Sugarcane bagasse into single cell oil (SCO) as a biodiesel feedstock by a mangrove oleaginous fungal strain

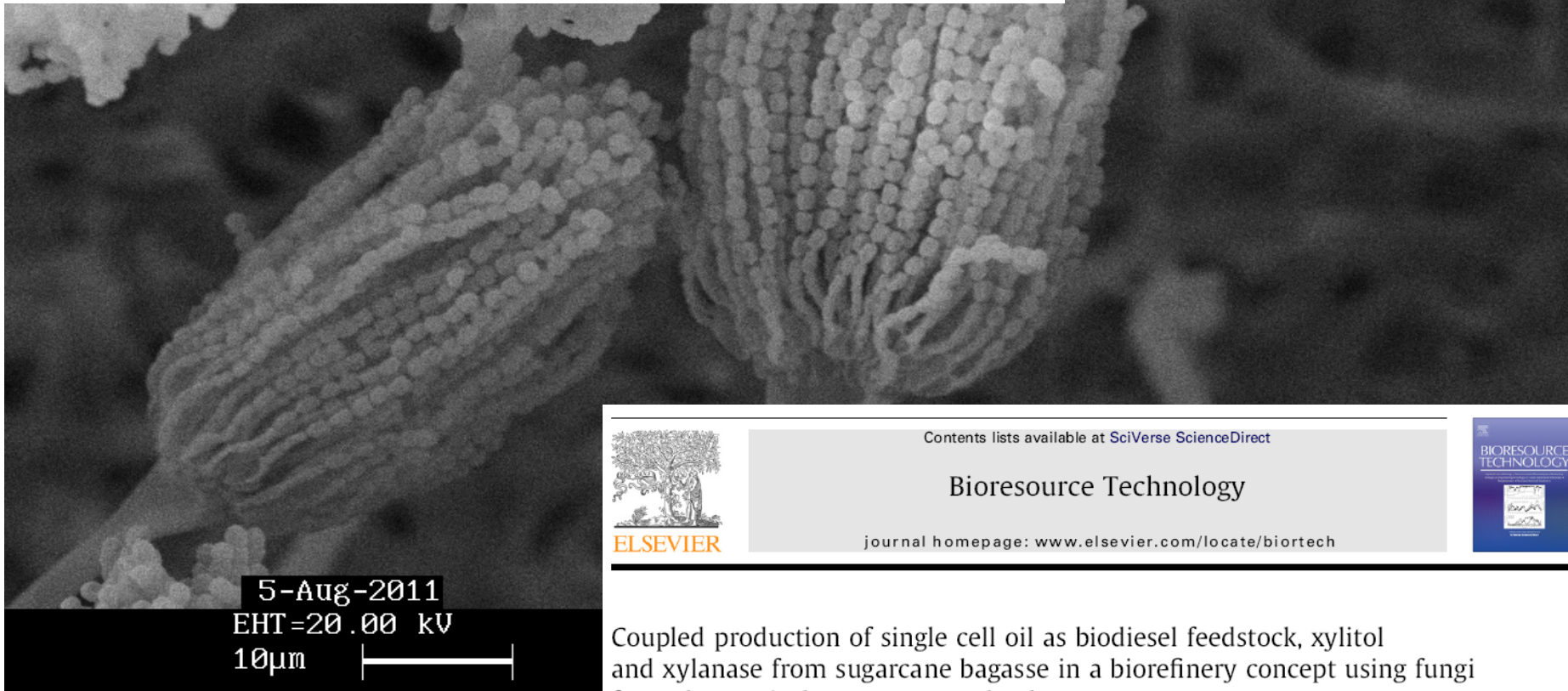
***Aspergillus terreus* IBB M1**

RESEARCH

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Single cell oil of oleaginous fungi from the tropical mangrove wetlands as a potential feedstock for biodiesel

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Coupled production of single cell oil as biodiesel feedstock, xylitol and xylanase from sugarcane bagasse in a biorefinery concept using fungi from the tropical mangrove wetlands

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Experimental

Substrate

- ✓ *bagasse* procured as dried material from local sugar mill
- ✓ Water washes
- ✓ dried to constant weight
- ✓ milling to < 1mm
- ✓ Used as substrate for SSF without any enzymatic/chemical treatment

culture conditions

- ✓ *Spore inoculum: A.terreus* IBB M1 grown on Malt extract agar (7 days, 28°C)
- ✓ 250 mL wide mouth Erlenmeyer flasks each containing 5 g substrate and 20 mL of moistening agent composed of (in g/L)
0.5 NH₄Cl, 1.5 yeast extract, 15 NaCl, 5 Na₂HPO₄, 7 KH₂PO₄, 1.5 MgSO₄·7H₂O, 0.1 CaCl₂·2H₂O, and trace metals
- ✓ steam sterilized, cooled and inoculated with 1mL of spore suspension per g of substrate.
- ✓ 30°C , 8 days, static

Methods

- ✓ Fermented Biomass heat dried to constant weight
- ✓ Scanning Electron Microscopy (SEM) analysis
- ✓ Total lipids extracted after cryopulverization of biomass, purified and determined gravimetrically as SCO
- ✓ FAME preparation by alkali catalyzed transesterification
- ✓ Fatty acid analysis by GC-FID
- ✓ Prediction of biodiesel fuel properties based on linear mixing rules and/or empirical, linear regression equations using FAME profile

Prediction of biodiesel fuel properties

| Fuel property | Prediction model based on fatty acid profile |
|---------------------|--|
| Density | |
| Kinematic viscosity | $\nu_{\text{mix}} = \sum(A_c \nu_c)$ |
| Cetane number | |

c_i is the concentration (mass fraction) and q_i is the density of component individual FAME) present in FAMEs as detected by GC-FID.

ν_{mix} – the kinematic viscosity of sample, A_c – the relative amount (%/100) of individual FAME component; ν_c – viscosity of individual FAME component obtained from the database.

CN_i represent reported CN of pure FAME available in database and W_i is the mass fraction of individual FAME component detected and quantified by GC-FID.

Results

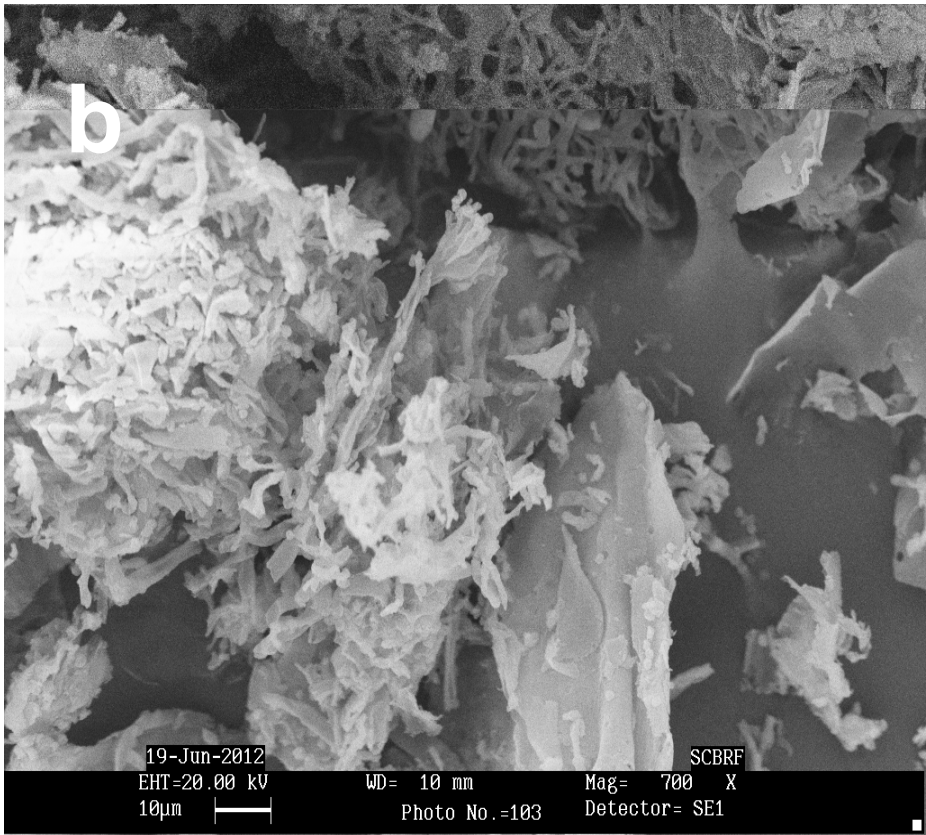
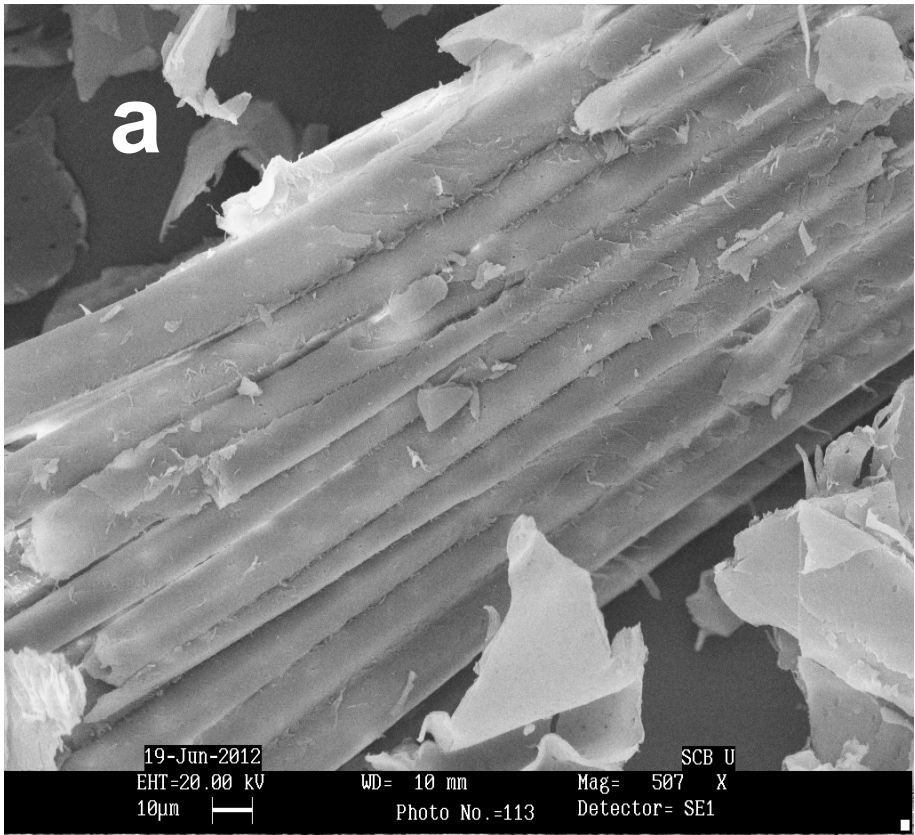


Fig.1 SEM analysis of substrate sugarcane bagasse in native state (a) and after fungal growth (b)

SCO Yield : **27.8 mg/g** of substrate

A. terreus IBB M1 isolated from mangrove wetlands of the Indian west coast with **54% lipid content** and suitable fatty acid profile

Given the mangrove habitat and extensive water washes of bagasse, *A. terreus* IBB M1 has the capability to grow on insoluble sugars present in bagasse

**one-step
Saccharification - oil accumulation**

Consolidated bioprocessing

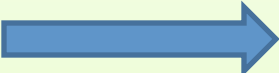
Fatty acid profile of SCO


| Fatty acid methyl ester (FAME) | % wt |
|---------------------------------|--------------------------|
| Saturated (SFA) | Total SFA = 71.94 |
| Caprylic acid (C8: 0) | 2.497 |
| Capric acid (C10: 0) | 9.754 |
| Lauric acid (C12: 0) | 15.967 |
| Myristic acid (C14: 0) | 15.431 |
| Palmitic acid (C16: 0) | 12.223 |
| Stearic acid (C18:0) | 8.579 |
| Arachidic acid (C20:0) | 5.668 |
| Monounsaturated (MUFA) | Total MUFA= 11.81 |
| Oleic acid (C18:1) | 11.515 |
| Polyunsaturated (PUFA) | Total PUFA= 16.25 |
| Linoleic acid (C18:2) | 8.809 |
| γ- Linolenic acid (C18:3) | 7.45 |

Fuel properties of FAMES


Fatty acid profile of oil feedstock determines the quality of biodiesel

Good biodiesel= MUFA with regulated amounts of SFAs and PUFAs

High SFA  High cetane number, better oxidative stability

MUFA
[oleate, C18:1]  Better ignition quality, nitrogen oxide emissions, fuel stability and flow properties

PUFAs with ≥ 4 double bonds  poor oxidative stability and increases viscosity

Our studies  desirable MUFAs along with the low levels of undesirable PUFAs suggesting the potential suitability of the produced SCO as biodiesel feedstock

Fuel properties of FAMES

| Fuel property/quality parameter | Value | Biodiesel fuel standard specifications | | |
|--|-------|--|-------------|-------------|
| | | ASTM D6751 | EN 14214 | IS 15607 |
| Density (15°C;g/cm ³) | 0.86 | ns | 0.86 - 0.90 | 0.86 - 0.90 |
| Kinematic viscosity (40°C; mm ² /s) | 3.2 | 1.9-6.0 | 3.5 - 5.0 | 3.5 - 5.0 |
| Cetane number | 53 | 47 min | 51 min | 51 min |
| Linolenic acid content (C18:3) (%) | 7.45 | ns | 12 max | ns |
| FAMES with ≥4 double bonds (%) | - | ns | 1 max | ns |

Conclusions

- ✓ Direct conversion of chemically untreated sugarcane bagasse into SCO was demonstrated via SSF using an oleaginous mangrove fungal strain *A. terreus* IBB M1
- ✓ SCO is suitable as biodiesel fuel feedstock based on fatty acid profile & fuel property analysis
- ✓ The solid state cultivation process is cost-effective and environment-friendly
- ✓ It is being studied further by design of experiments methodology



धन्यवाद
Thank You

Questions?

